Application No.: 10/565,775 Examiner: T. K. VO

Art Unit: 2887

AMENDMENT

Please amend the pending application in accordance with the following particulars.

In the Claims

The claims are amended as shown on the following pages under the heading LIST OF CURRENT CLAIMS. The list shows the status of all claims presently in the application and is intended to supersede all prior versions of the claims in the application. Any cancellation of claims is made without prejudice or disclaimer.

LIST OF CURRENT CLAIMS

- 1. (Currently Amended) A 2-dimensional code formation method comprising:
- a step of specifying code size for a 2-dimensional code;
- a step of specifying storage information to be written in said 2-dimensional code;
- a step of <u>calculating</u> setting the cell size for a unit cell of said 2-dimensional code <u>providing</u> storage of said storage information in said 2-dimensional code having <u>said</u> specified code size;
- a step of specifying the dot step size or number of dots n x m (where n and m are natural numbers) to be arranged vertically and horizontally inside said unit cell;
- a step of creating laser-marking information <u>for forming said 2-dimensional</u> <u>code having said specified code size</u>, based on said code size, said storage information, said cell size and said <u>dot</u> step size or number of dots; and
- a step of laser marking said 2-dimensional code <u>having said specified code</u> <u>size</u>, based on said laser-marking information.
- 2. (Currently Amended) The 2-dimensional code formation method of claim 1 wherein the cell size of said unit cell is changed according to <u>change of said code size</u> and storage information.
- 3. (Currently Amended) The 2-dimensional code formation method of claim 1, further comprising:

specifying a number of said unit cells; and

wherein the cell size of said unit cell is calculated based on <u>said specified code</u> size and said specified a preset number of <u>said unit</u> cells.

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4. (Currently Amended) A 2-dimensional code formation method for, which is

a method of forming a 2-dimensional dimenisonal code on a product including a

single part or a plurality of parts, and comprising:

a manufacturing-history-information-acquisition step of acquiring

manufacturing-history information for a said part;

a 2-dimensional-code-conversion step of converting data that includes an ID

number for identifying manufacturing-history information or includes the

manufacturing-history information itself for said part into a 2-dimensional code;

a parameter-setting step of setting the size of said converted 2-dimensional

code according to said part; and

a data size converting step of converting said 2-dimensional code formed in

said 2-dimensional-code-conversion step into data for said 2-dimensional code having

said size set in said parameter-setting step; and

a laser-marking step of laser marking said 2-dimensional code having said a

set size set in said parameter-setting step directly on said part by a laser marker

maker.

5. (Currently Amended) The 2-dimensional code formation method of claim 4

wherein, in said laser-marking step, said 2-dimensional code is formed based on the

size of said 2-dimensional code, which was set in said parameter-setting step, by

forming: unit cells in which dots that are formed by laser-beam irradiation are

arranged vertically and horizontally n x m (where n and m are natural numbers); unit

cells in which a rectangular shape is filled in by continuous laser-beam irradiation; or

unit cells that are contained within a rectangular shape by continuous laser-beam

irradiation.

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6. (Original) The 2-dimensional code formation method of claim 4 wherein

said laser-marking step includes a process of reading said 2-dimensional code that

was laser marked and checking whether or not marking of said 2-dimensional code is

correct.

7. (Currently Amended) A 2-dimensional code formation device comprising:

information-acquisition means for acquiring the code size of a 2-dimensional

code, storage information that is to be written in said 2-dimensional code, and the step

size or number of dots n x m (where n and m are natural numbers) that are arranged

vertically and horizontally inside a unit cell of said 2-dimensional code;

calculation means for performing a process of calculating the cell size of said

unit cell, based on said code size and said storage information acquired by said

information-acquisition means, to provide storage of said storage information in said

2-dimensional code having said acquired code size and a process of creating laser-

marking information for forming said 2-dimensional code having said acquired code

size, based on said code size, said storage information, said cell size and said step size

or number of dots; and

laser-marking means for performing laser marking of said 2-dimensional code

having said acquired code size based on said laser-marking information.

8. (Original) The 2-dimensional code formation device of claim 7 wherein said

calculation means performs a process of changing the cell size of said unit cell based

on change information for said storage information that was acquired by said

information-acquisition means.

9. (Currently Amended) The 2-dimensional code formation device of claim 7

wherein said calculation means performs a process of creating different laser-marking

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information having different density based on change information for said step size or

number of dots that was acquired by said information-acquisition means.

10. (Currently Amended) A 2-dimensional code formation device comprising:

information-acquisition means for acquiring the code size of a 2-dimensional

code, storage information that is to be written in said 2-dimensional code, the number

of unit cells of said 2-dimensional code, and the dot step size or number of dots n x m

(where n and m are natural numbers) arranged vertically and horizontally inside a unit

cell of said 2-dimensional code;

calculation means for performing a process of calculating the cell size based

on said code size and said number of cells acquired by said information-acquisition

means, and a process of creating laser-marking information for forming said 2-

dimensional code having said acquired code size, based on said code size, said storage

information, said cell size, and said dot step size or number of dots; and

laser-marking means for performing laser marking of said 2-dimensional code

having said acquired code size based on said laser-marking information.

11. (Currently Amended) The 2-dimensional 2-dimensional code formation

device of claim 10 wherein said calculation means performs a process of changing the

said cell size of unit cells based on change information for said number of cells that

was acquired by said information-acquisition means.

12. (Currently Amended) The 2-dimensional 2-dimensional code formation

device of claim 10 wherein said calculation means performs a process of creating

different laser-marking information having different density based on change

information for said step size or number of dots that was acquired by said

information-acquisition means.

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13. (Currently Amended) A 2-dimensional code formation device that forms a

2-dimensional code on a product that is made from a single part or a plurality of parts,

and comprising:

means for acquiring manufacturing-history information for said the part/parts

of a product;

means for storing the acquired manufacturing-history information;

means for converting data, which includes an ID number identifying said

manufacturing-history information, or includes said manufacturing-history

information itself, to said 2-dimensional code; and

means for converting said 2-dimensional code to data for said 2-dimensional

code having a size set according to said part/parts and for performing laser marking of

said 2-dimensional code directly on said the part/parts based on the size of 2

dimensional data that was set for the part/parts.

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